



**One Partner. One Responsibility.**

## Coatings & Polymers

Product Range



**HARKE Coatings, Plastics & Polymers**  
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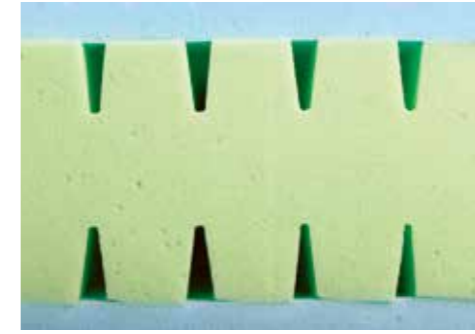
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## (Y)our Products

- Alcohols
- Carboxylic Acids
- Coating Ingredients
- Epoxy Resins
- Flame Retardants
- Glycols
- Isocyanates
- Oils
- Pigments
- Plasticizer
- Polyols
- PVC Chemicals
- Solvents
- Special Products
- Specialty Carbon Black
- Tartrates

# Products For Coatings & Polymers



## ALCOHOLS

- 2 Ethylhexanol
- Benzyl Alcohol
- Butyl Alcohol
- Isopropyl Alcohol

## CARBOXYLIC ACIDS

- Adipic Acid
- Benzoic Acid
- Fumaric Acid
- Maleic Acid
- Maleic Anhydride
- Malic Acid
- Oxalic Acid
- Phthalimide
- Phthalic Anhydride
- Succinic Acid

## COATING INGREDIENTS

- Barium Sulfate
  - Natural Barite
  - Synthetic Blanc Fixe
- Benzoin
- Bisphenol A
- Carbon Black
- Glycerin
- Hydroxypropylmethylcellulose (HPMC)
- Lithopone
- PTMEG
- Titanium Dioxide
- VAM
- Zinc Oxide

## EPOXY RESINS

- A-Type/F-Type/solid & liquid
- Brominated Epoxy Resin
- Flexible Epoxy Resin
- Hardener
- Multi Functional Epoxy Resin
- Novolac Epoxy Resin
- Reactive Diluents
- Speciality Epoxy Resin
  - BPA-PO Epoxy Resin
  - High Performance Adhesion Epoxy Resin
  - High Solid Epoxy Resin
  - Modified Weatherable Epoxy Resin
- Tetra-Functional Epoxy Resin
- Tri-Functional Epoxy Resin
- Waterborne Resin

## FLAME RETARDANTS

- Ammonium Polyphosphates (APP)
- Antimony Trioxide
- Chlorinated Paraffins
- DOPO
- Melamine Cyanurate (MCA)
- Melamine Polyphosphate (MPP)
- TCPP
- Triethylphosphate (TEP)

## GLYCOLS

- Diethylene Glycol
- Dipropylene Glycol
- Monoethylene Glycol
- Monopropylene Glycol
- Neopentyl Glycol
- Triethylene Glycol

## ISOCYANATES

- Blocked Polyisocyanates
- HDI based Polyisocyanates
  - Trimer/low viscosity Trimer/ Biurets
- Polymeric MDI
- TDI
- TDI based Polyisocyanates
  - Trimer/TDI Adducts
- TDI/HDI mixed Polyisocyanates

## OILS

- Base Oil
- Castor Oil
- Ink Oil
- Process Oil
- Naphthenic
  - Paraffinic
- Silicone Oil

## PIGMENTS

- Carbon Black
- Fluorescent Dyes
- Organic Pigments
- Pearlescent
- Solvent Dyes
- Textile Dyes
- Titanium Dioxide

## PLASTICIZER

- Benzoic Plasticizer
- Chlorinated Paraffins
- Diethyl Phthalate (DEP)
- Diisodecyl Adipate (DIDA)
- Diisononyl Phthalate (DINP)
- Dimethyl Phthalate (DMP)
- Dioctyl Adipate (DOA)
- Dioctyl Terephthalate (DOTP)
- Dipropylheptyl Phthalate (DPHP)
- Epoxidized Soybean Oil (ESBO)
- Naphthenic Plasticizers
- Paraffinic Plasticizers
- Trioctyl Trimelliate (TOTM)

## POLYOLS

- Castor Oil based Polyols
- Polycarbonate Diols (Ravecarb)
  - Homo/Copolymers
  - Liquid, solid, for low TG
- Polyester Polyols
  - Aliphatic
  - Aromatic
- Polyether Polyols
  - Amine/Mannich base Polyols
  - Diols/Triols
  - Ethyleneoxide/Propyleneoxide based
  - Hetero/Homopolymer based
  - Polyoxyalkylene Triols
  - Sorbitol based

## PVC CHEMICALS

- PVC Copolymer
- PVC Emulsion Resins
- PVC Stabilizers (Phenol free)
- PVC Suspension Resins
- PVC Terpolymer

## SOLVENTS

- Dibasic Ester
- MEK
- MEKO

## SPECIAL PRODUCTS

- Adipic Acid Dihydrazide
- Calcium Formate
- Calcium Stearate
- Purified Terephthalate (PTA)
- Resorcin
- SBR/NR/BR/NBR
- Sodium Meta Bisulfite
- Sodium Sulfite
- Thermoplastic Vulcanizate
- Zinc Stearate

## SPECIALTY CARBON BLACK

- for Coatings
- for Plastics
- for Printing Inks

## TARTRATES

- Di-Potassium Tartrate
- Potassium Bitartrate
- Potassium Sodium Tartrate
- Sodium Tartrate
- Tartaric Acid